



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2345
Job Sheet 171558



Part No: D2345

Job Qty: 15 ea

Part Name: Lock Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPPRevB 99.05.31 Re-format DM IPP Rev:C Now on Waterjet 06-10-26 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea		2/19/18	0.00	0.00	Start Up Waterjet		pc 18/05/07
100	Waterjet	15 pcs		2/19/18	0.00	1.09	Waterjet1		pc 18/05/07
120	QC	15 pcs		2/19/18	0.00	0.00	QC8		38
130	Small Fab	15 pcs		2/19/18	0.00	1.06	Small Fab		9-89
140	Brake NC	15 pcs		2/19/18	0.00	1.00	Brake NC 1		
150	QC	15 pcs		2/19/18	0.00	0.00	QC5		
160	Packaging	15 pcs		2/19/18	0.00	0.00	Packaging3		
170	QC21-SA	15 Ea		2/19/18	0.00	0.00	QC21		18/05/08

Part Op 100 - 1-Cut as per Dwg D2345

Descriptions: 130 - Deburr if necessary.

140 - Form as per Dwg D2345 using DT8241 Remove tooling tab and buff flush

160 - LOCATION : GA

21
9-89 MAY 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.7920 sf (.0528 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	105	0



Container No: S069018



Part: D2345

Job No: 171558

Serial No/Batch: S069018

Revision:

Inspector:

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Date: 05/07/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Channel	2.800Inches ± 0.010	2.810 2.790		
2	Lock Channel	2.520Inches ± 0.010	2.530 2.510		
3	Lock Channel	0.094Inches $+ 0.004$ $- 0.001$	0.098 0.093	Diameter	
4	Lock Channel	0.478Inches ± 0.010	0.488 0.468		
5	Lock Channel	1.256Inches $+ 0.005$ $- 0.001$	1.261 1.255		
6	Lock Channel	0.197Inches ± 0.010	0.207 0.187	Diameter	
7	Lock Channel	2.750Inches ± 0.010	2.760 2.740		
8	Lock Channel	3.000Inches ± 0.010	3.010 2.990		
9	Lock Channel	0.050Inches ± 0.010	0.060 0.040		

Plex 5/7/18 8:54 AM dart.lacelle.linda